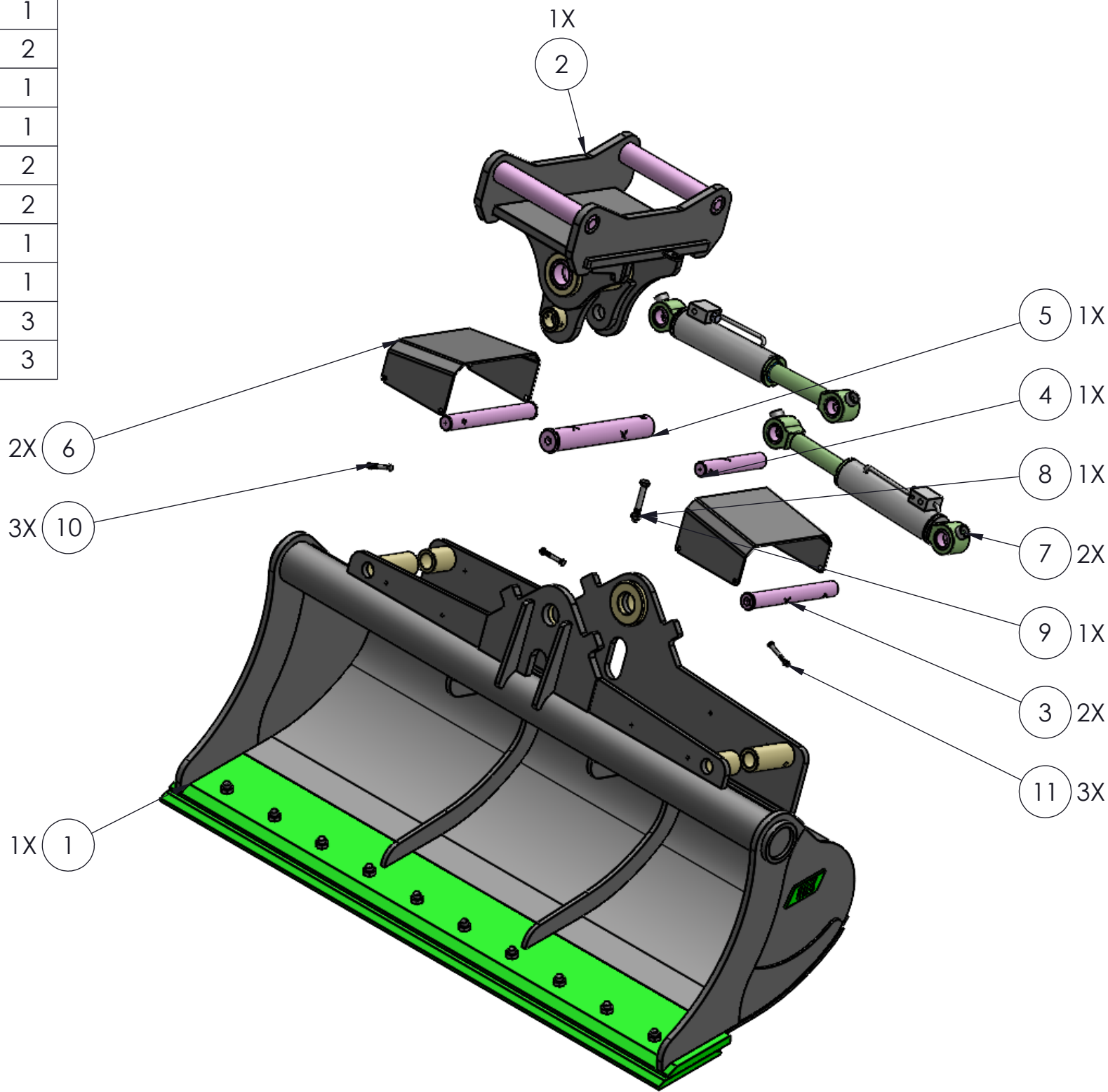
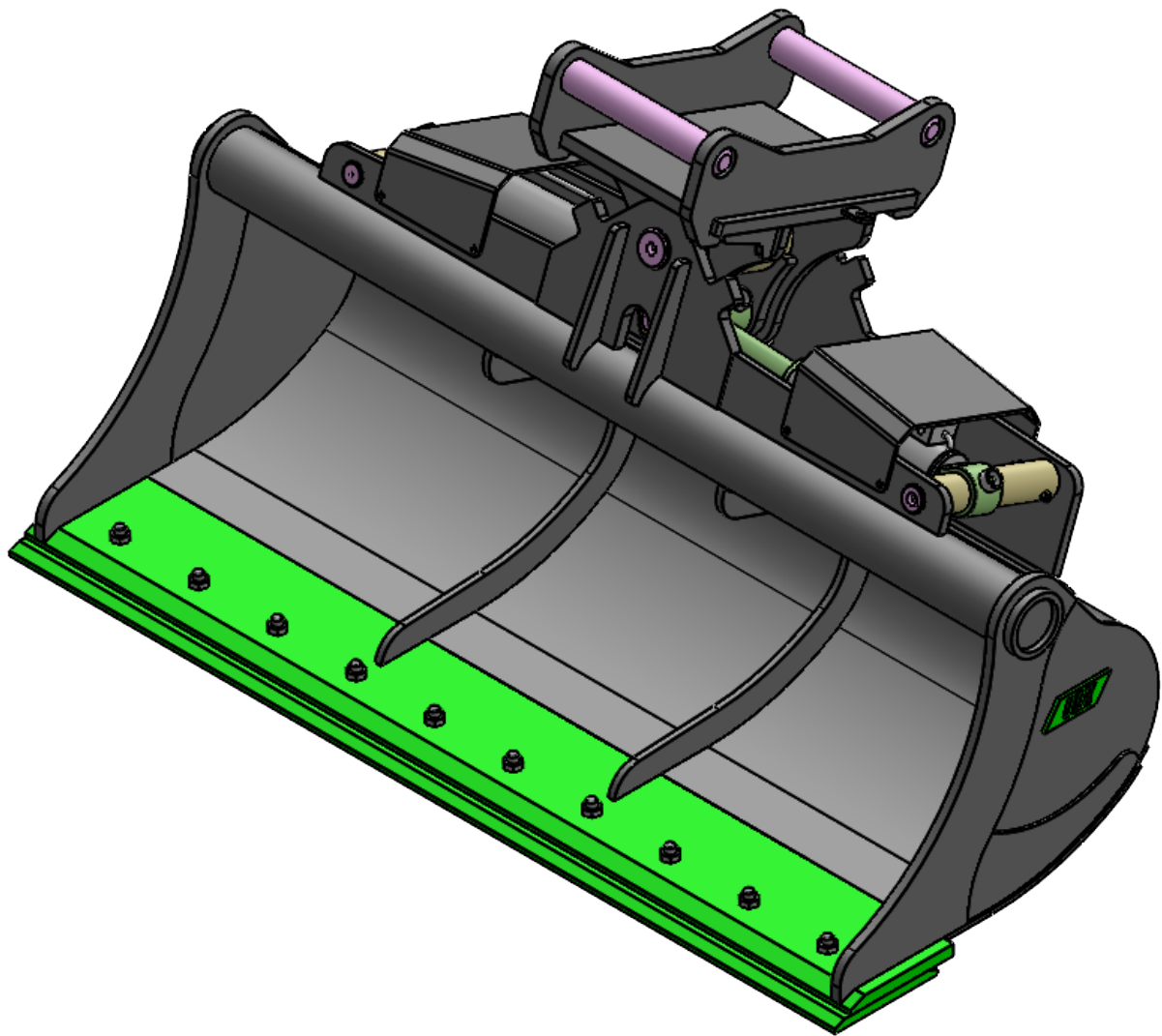
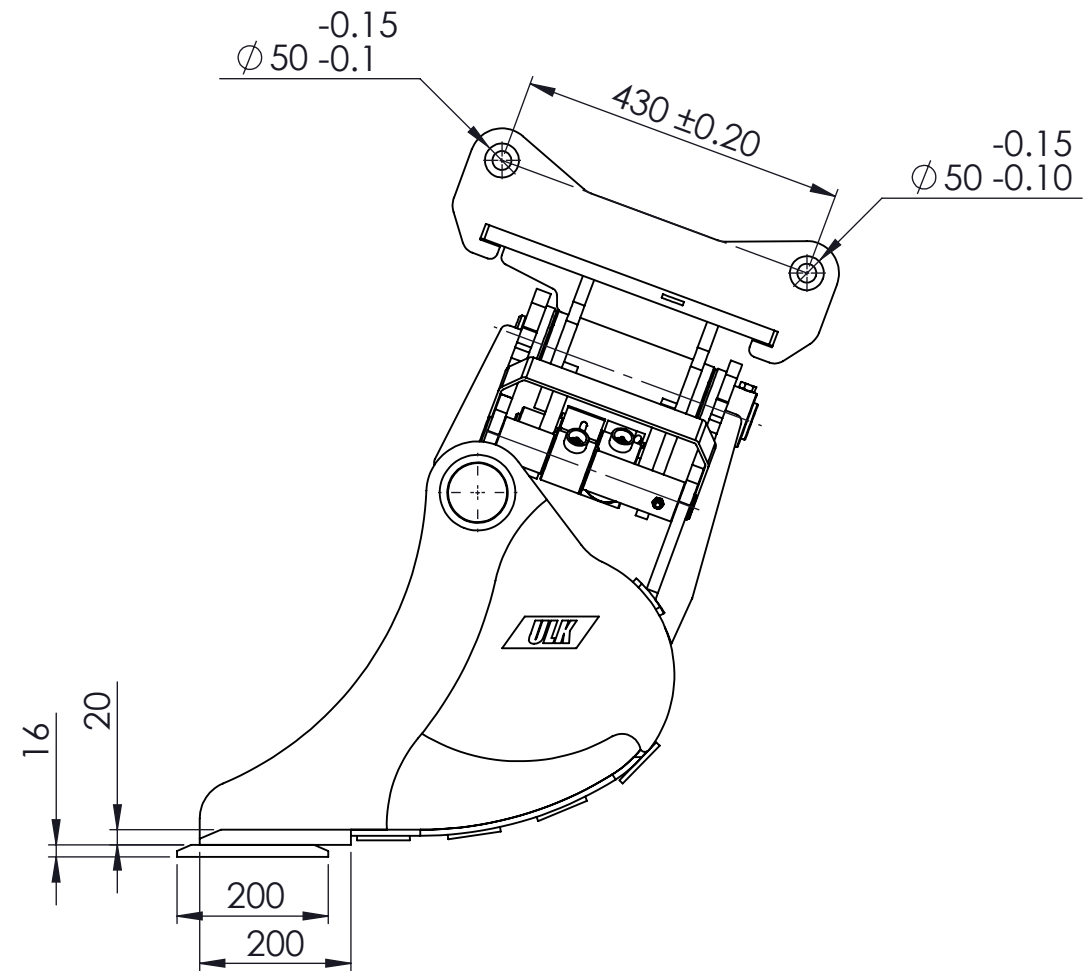
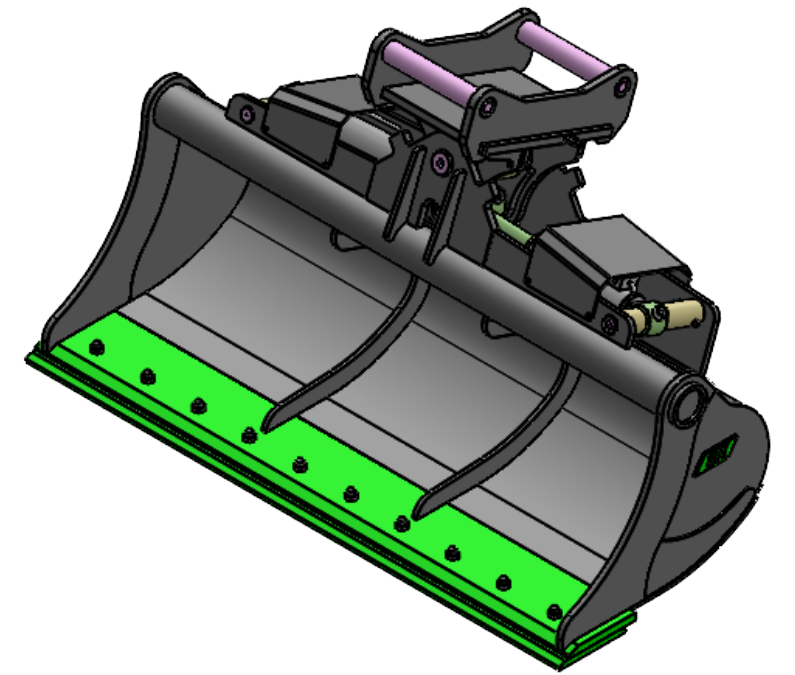
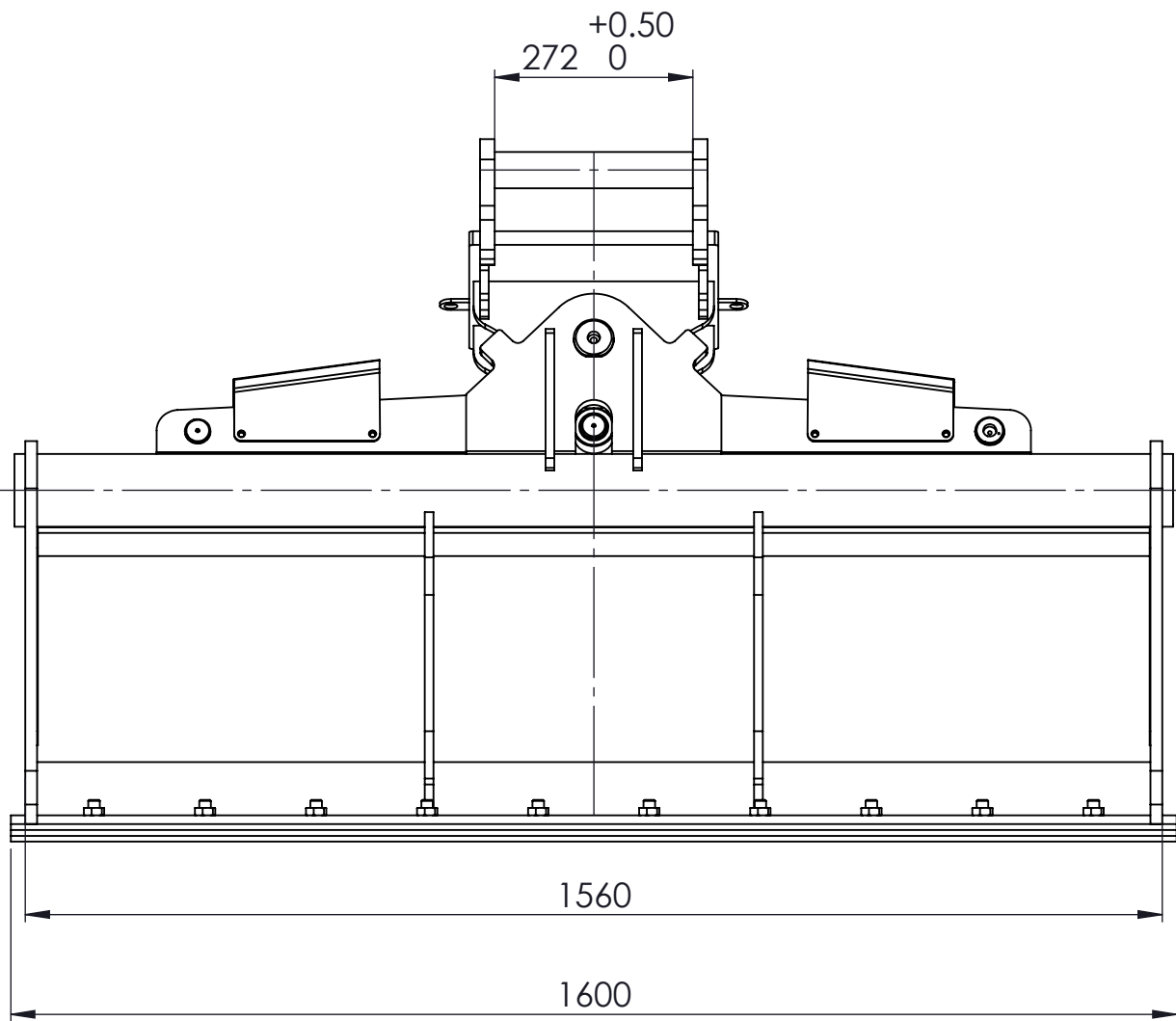
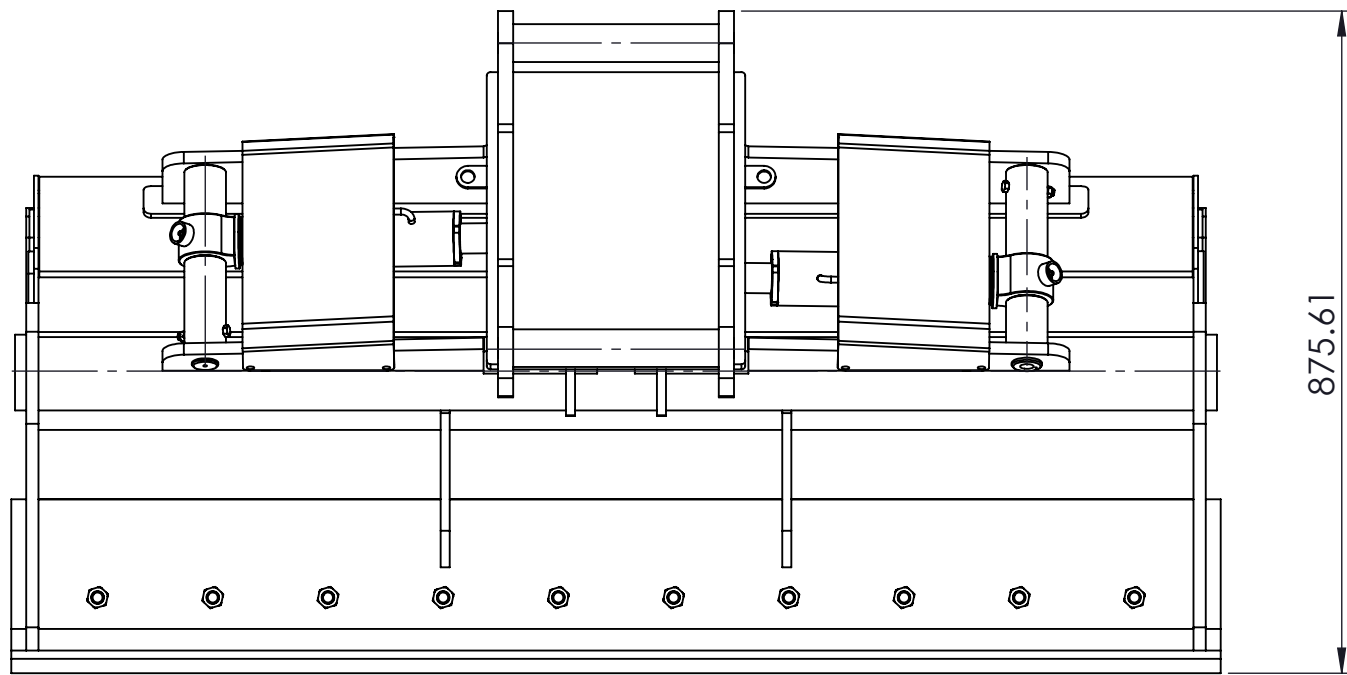


ITEM NO.	PART NUMBER	DESCRIPTION	Weight	QTY.
1	GCI810-S50-1600-41	TILTING BUCKET SHELL 8-10T-1600MM-0.329M3	333.87	1
2	GCI810-S50-1600-43	TILTING BUCKET TOP ASSY 8-10T	72.06	1
3	GCI810-S50-1600-29	CYLINDER PIN	2.18	2
4	GCI810-S50-1600-33	CYLINDER MTG PIN	1.50	1
5	GCI810-S50-1600-34	COLLER PIN		1
6	GCI810-S50-1600-32	CYLINDER PROTECTION GUARD	3.06	2
7	GCI810-S50-1600-45	CYLINDER GCI810-S50-1600	11.02	2
8	GCI810-S50-1600-67	HEX BOLT M12x90	0.10	1
9	GCI810-S50-1600-68	M12 HEX NUT	0.01	1
10	GCI810-S50-1600-69	M8x65 HEX BOLT	0.03	3
11	GCI810-S50-1600-70	M8 HEX NUT	0.00	3



	MACHINING TOLERANCES: 0 0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N			FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm LINEAR DIMENSIONS 501mm to 1500mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ANGULAR PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION			
	TITLE: TILTING BUCKET 8-10T-1600MM-0.329M3			DO NOT SCALE DRAWING IF IN DOUBT, ASK			
	DWG No. GCI810-S50-1600-40			SCALE: 1:20			
	MAT'L :			WEIGHT (KGS): 445.21			
DRW BY	HK	05/08/2025	This design or drawing is the property of ULK and must not be used, reproduced, copied or disclosed wholly or in part without the written permission of ULK. PROPRIETRY, CONFIDENTIAL & COPYRIGHT ©			SIZE: A4	SHEETS: 1 OF 3
CKD & APP BY							

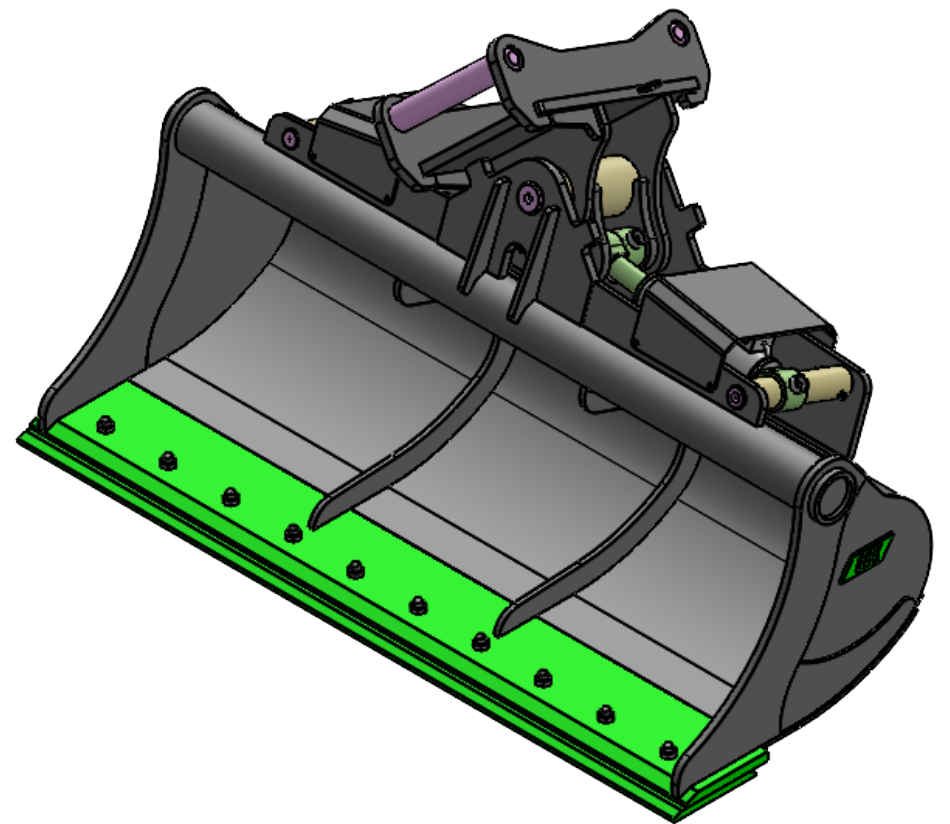
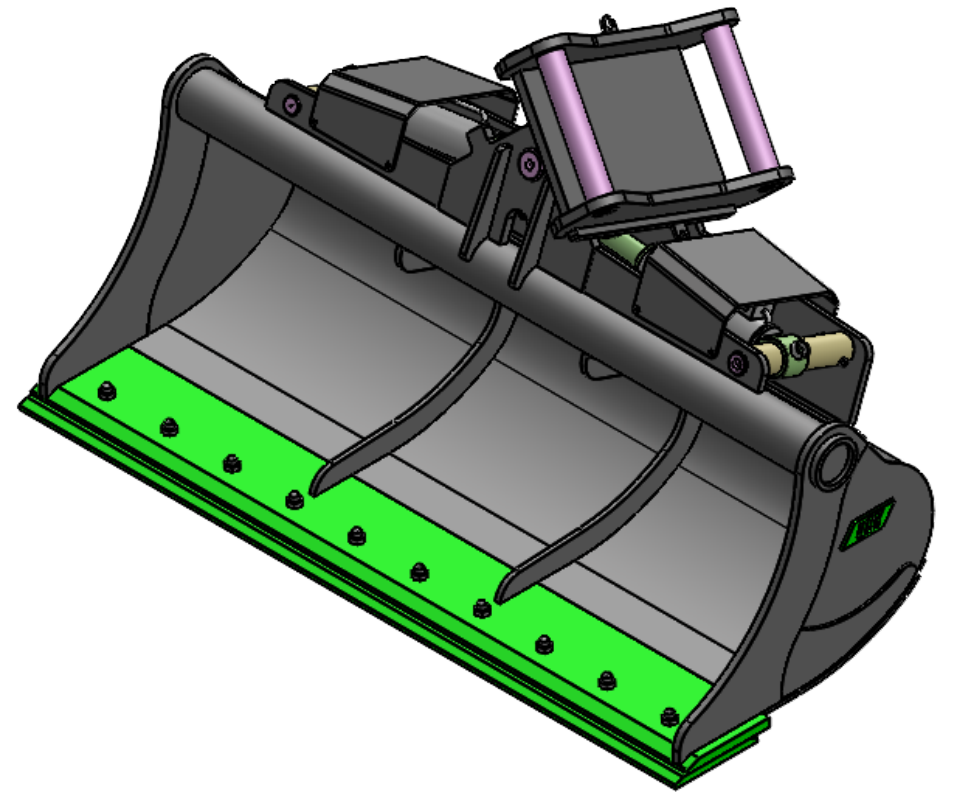
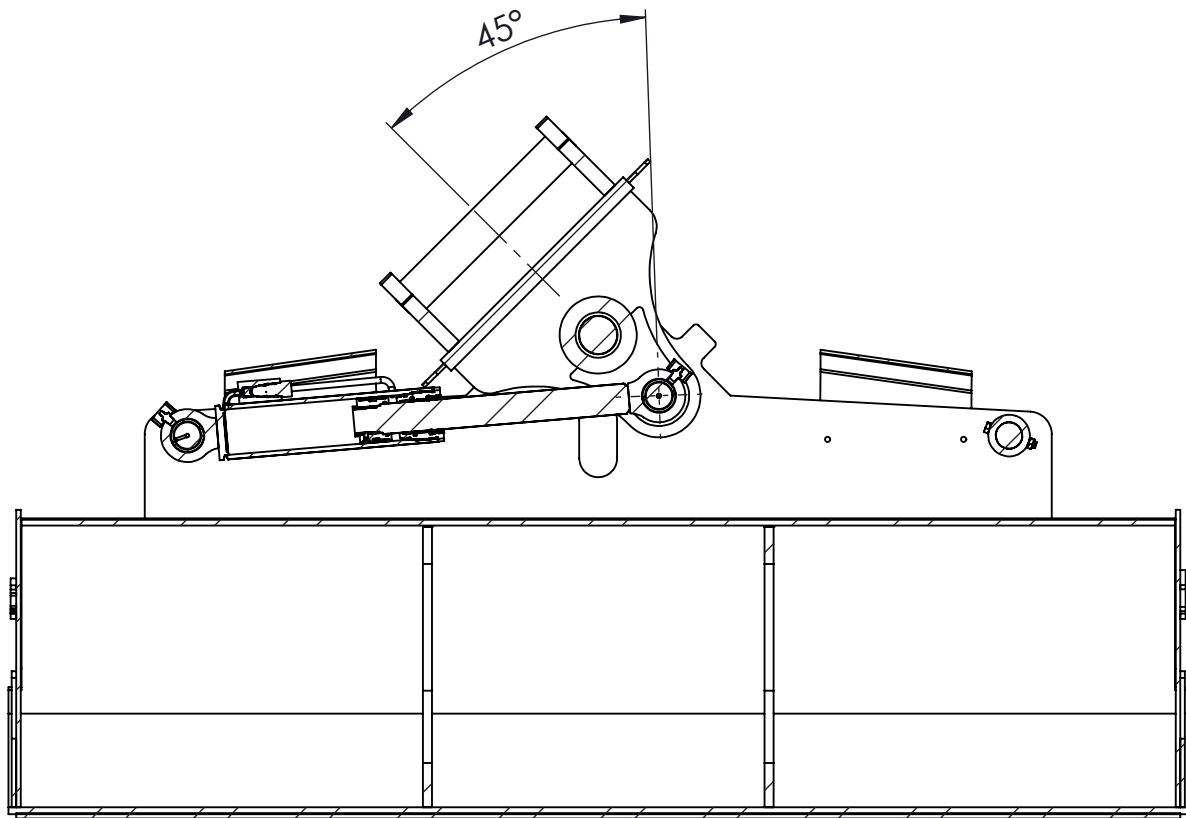
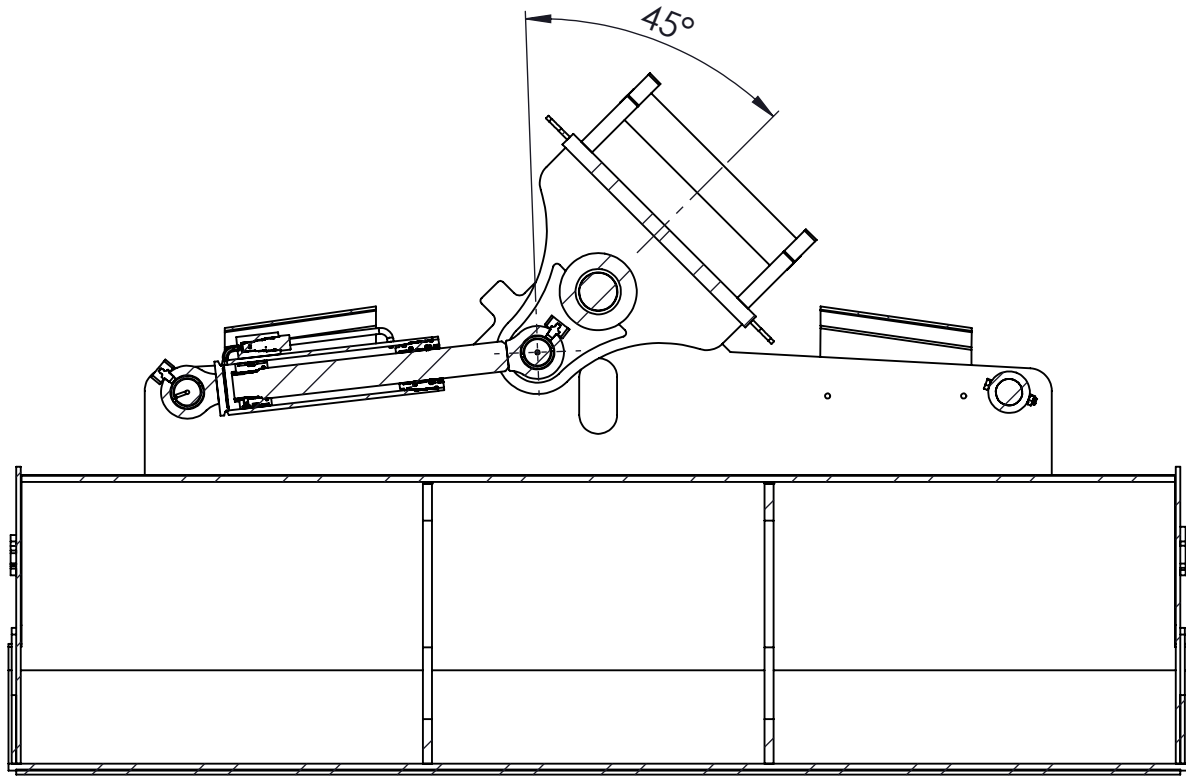
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ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY

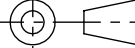


MACHINING TOLERANCES:		FABRICATION TOLERANCES	
0		LINEAR DIMENSIONS 0 to 500mm	
±0.50mm		±0.5mm	
0.0mm		LINEAR DIMENSIONS 501mm to 1500mm	
±0.30mm		±1.0mm	
0.00mm		LINEAR DIMENSIONS > 1501mm TO BE WITHIN	
±0.20mm		±2.0mm	
0.000mm		ANGULAR	
±0.10mm		±0.5mm	
ANGULAR:		PLATE THICKNESS & SECTION SIZE TO BE WITHIN	
SURFACE FINISH Ra 3.2 MICRO mm U.N.O.		NORMAL AS1365 TOLERANCES U.O.N.	
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°		WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014	
ALL DIMENSIONS ARE IN MM.		ALL WELD SIZES ARE FINAL	
TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N		SURFACE PROTECTION AS PER PROJECT SPECIFICATION	
TITLE: TILTING BUCKET 8-10T-1600MM-0.329M3		DO NOT SCALE DRAWING IF IN DOUBT, ASK	
SCALE: 1:20			
DRW BY: HK		MAT'L :	
CKD & APP BY:		WEIGHT (KGS):	
GC810-S50-1600-40		445.21	
SIZE: A4		SHEETS: 2 OF 3	

XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY

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MACHINING TOLERANCES: 0 0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N		±0.50mm ±0.30mm ±0.20mm ±0.10mm ±0.50	FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm LINEAR DIMENSIONS 501mm to 1500mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ANGULAR PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION		±0.5mm ±1.0mm ±2.0mm ±0.5mm
TITLE: TILTING BUCKET 8-10T-1600MM-0.329M3			DO NOT SCALE DRAWING IF IN DOUBT, ASK		
SCALE: 1:20					
DWG No. GCI810-S50-1600-40		MAT'L :		WEIGHT (KGS): 445.21	
ULK and must not be used, reproduced, copied or disclosed in any form without the written permission of ULK. © 2014 YRIGHT			SIZE: A4		SHEETS: 3 OF 3

XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY

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